•8/5 (Mon) 10:45 ~12:00 Tool Material and Tool Wear

Title	Authors
Nanocomposite Ceramic Blades with Stabilizing Micro Geometries on the Cutting Edge for Engineered Wood Products	Uwe Heisel, Thomas Stehle, <u>Dan Talpeanu</u> (University of Stuttgart)
Effect of Tool Composition on the Wear of Carbide Tools	Geetha Ramasamy, Jegatheswaran Ratnasingam (University Putra Malaysia)
Cutting Performance of U-Formed Planer Head with Coated Ultra Thin Knives	Toru Minami, Satoru Nishio (Kanefusa Corporation)

•8/5 (Mon) 14:55 ~ 17:00 Cutting Process

Is It Right to Predict Cutting Forces on the Basis of Wood Density?	Daniel Chuchala, Kazimierz Orlowski (Gdansk University of Technology), Dušan Pauliny, Anna Sandak, <u>Jakub Sandak</u> (IVALSA/CNR Trees and Timber Institute)
Revisiting the Determination of Cutting Power while Sawing of Wood with Circular Saw Blades by Means of Fracture Mechanics	<u>Kazimierz Orlowski</u> (Gdansk University of Technology), Tomasz Ochrymiuk (The Szewalski Institute of Fluid-Flow Machinery)
Tooling Properties of Scots Pine from Northern Europe for Value-Added Interior Products	Erkki Verkasalo, Mika Grekin (Finnish Forest Research Institute), Simo Tikakoski (Finnish Game and Fisheries Research Institute), Jukka Malinen (University of Eastern Finland)
The Cutting of Thermally Modified Wood	<u>Christian Gottlöber</u> , Mario Zauer, Christian Block, André Wagenführ (Technische Universität Dresden)

•8/6 (Tue) 9:00~10:15 Process Control

Title	Authors
A Real-Time 3D Log Modelling for Sawing Optimization in a Small Circular Sawmill	<u>Jukka Antikainen</u> , Erkki Verkasalo (Finnish Forest Research Institute)
Log Positioning by Aid of Computed Tomography Data and Sawing Simulation	<u>Magnus Fredriksson</u> (Luleå University of Technology)
An Industrial Test of Measuring Saw Mismatch by Laser Triangulation	<u>Anders Berglund</u> , Anders Grönlund (Luleå University of Technology)

•8/6 (Tue) 10:45 ~ 12:00 Process Control

Sensor-Integrated Machining Spindle Using Thin Film Layers	Hans-Werner Hoffmeister, <u>Martin Luig</u> (Technische Universität Braunschweig), Saskia Biehl, Christian Rumposch (Fraunhofer-Institute for Surface Engineering and Thin Films)
Coarse-Resolution X-ray Scanning of Saw-Logs	Yuntao An , <u>Gary Schajer</u> (University of British Columbia)

•8/7 (Wed) 9:00 ~ 10:15 Other Production Technology

Title	Authors
A New Generation of Safety Curtains and Safety Guards for Wood Machining Centres	Uwe Heisel, Thomas Stehle, <u>Vincenzo Forcillo</u> (University of Stuttgart)
Laser Incising of Sugi Lamina to Develop One Hour Fire-Resistive Wood Material	Nobuaki Hattori, Keisuke Ando (Tokyo University of Agriculture and Technology), Toshiro Harada, Daisuke Kamikawa (Forestry and Forest Products Research Institute), Masayuki Miyabayashi (T.E. Consulting Inc.), Kouta Nishimura, Norichika Kakae, Keiichi Miyamoto (Kajima Technical Research Institute)
Potential Applicability of the Parabolic Solar Collector Technology to Produce Heat in the Wood Industry	<u>Péter Kovács</u> , Mihály Varga, Csaba Csitári, Gábor Németh (University of West Hungary)

•8/7 (Wed) 10:45 ~ 12:00 Sanding -Surface evaluation

Effects of Some Abrasive Sanding Factors on the Surface Roughness of Particleboard and Medium Density Fiberboard	<u>Jegatheswaran Ratnasingam</u> (University Putra Malaysia), Frieder Scholz (University of Applied Sciences Rosenheim)
Modeling Effect of Wood Anatomy on the Surface Roughness after Wood Machining	<u>Jakub Sandak</u> , Dušan Pauliny, Anna Sandak, MariaPaola Riggio, Ilaria Santoni (IVALSA/CNR Trees and Timber Institute)
Weathering Performance of Finished Black Spruce Wood Prepared with Three Alternative Surfacing Processes	<u>Julie Cool</u> (Technologies ICR), Roger Hernández (Laval University)

•8/7(Wed) 13:00~14:40 Engineered Wood Products

Title	Authors
A Practical Method and Apparatus for Converting Bamboo Culms into Flat Sheets for Laminated Bamboo Timber Production	<u>Edi Suhaimi Bakar</u> , Mohd. Dzafarin Sahrani, Zaidon Ashaari (University Putra Malaysia)
Determination of Geometrical Stability of Wood-Based Panels Veneered Both-Sidely Asymmetrically with Afzelia (<i>Afzelia</i> sp.) and Beech (<i>Fagus sylvatica</i> sp.)	<u>Sylwia Oleńska</u> , Piotr Beer (Warsaw University of Life Science)

Sawing

Industrial Sawing of <i>Pinus Sylvestris</i> L.: Power Consumption	<u>Luís Cristóvão</u> , Mats Ekevad, Anders Grönlund (Luleå University of Technology)
Similarity Study on the Energy Requirement of Saws	<u>György Sitkei</u> (University of West Hungary)

•8/7(Wed) 15:10~16:25 **Sawing**

(Geometry of Kerf when Curve Sawing with a Circular Rip-Saw	<u>Mats Ekevad</u> , Luis Cristóvão, Anders Grönlund, Micael Öhman (Luleå University of Technology)
	Effect of Tooth Height of Circular Sawblade on the Waving of Cutting Surface	Satoru Nishio (Kanefusa Corporation), Hideyuki Yokochi (Nagoya University)
]	Performance of Crowned Edges on Band Saws	Frieder Scholz (University of Applied Sciences Rosenheim), Michael Großmann, Johannes Tröger, Uwe Heisel (University of Stuttgart), Andreas Hemer, Thomas Keller, Reid Foertner (University of Applied Sciences Rosenheim), Jegatheswaran Ratnasingam (University Putra Malaysia)